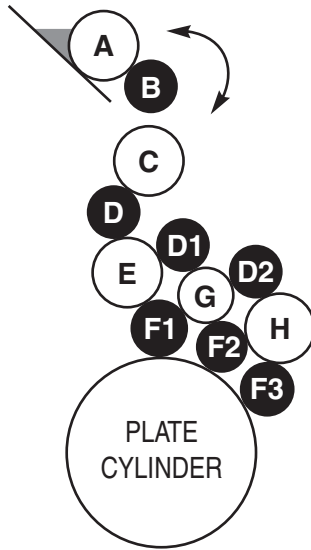


HEIDELBERG QUICKMASTER DI



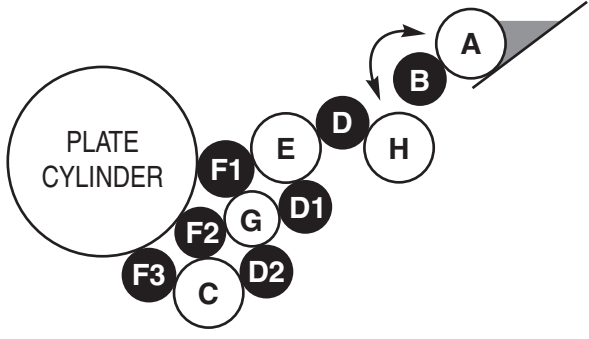
DI 1st. & 2nd. UNITS

● Soft Rubber Roll ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part #	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>QUICKMASTER DI</b>						
<b>INK SYSTEM ROLLERS</b>						
<b>34H-K3</b>	•	KIT (1st unit 7 soft ink rolls)	—	—	—	—
•34H10	F1	1st. INK FORM (yellow)	MV.029.548	2 <sup>5</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>32</sub>
•34H11	F2	2nd. INK FORM (blue)	MV.029.549/01	1 <sup>25</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	16 <sup>9</sup> / <sub>16</sub>
•34H12	F3	3rd. INK FORM (black)	MV.027.709/04	1 <sup>31</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	18 <sup>29</sup> / <sub>32</sub>
•34H20	D	INK DISTRIBUTOR (black)	MV.024.476/01	2 <sup>1</sup> / <sub>16</sub>	13 <sup>13</sup> / <sub>32</sub>	18 <sup>15</sup> / <sub>16</sub>
•34H21	D1	INK DISTRIBUTOR (black)	MV.024.478/01	1 <sup>29</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>2</sub>
•34H22	D2	INK DISTRIBUTOR (black)	MV.024.479/03	1 <sup>29</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	17 <sup>1</sup> / <sub>32</sub>
•34H30*	B	INK DUCTOR (black)	MV.024.481/04	1 <sup>19</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	16 <sup>17</sup> / <sub>32</sub>
34H19	—	BLANKET WASH ROLL	A4.205.121/.04	1 <sup>31</sup> / <sub>32</sub>	13 <sup>25</sup> / <sub>32</sub>	13 <sup>25</sup> / <sub>32</sub>

•The ink train soft rubber roller kit includes these rolls  
 \* Bearings are NOT included.

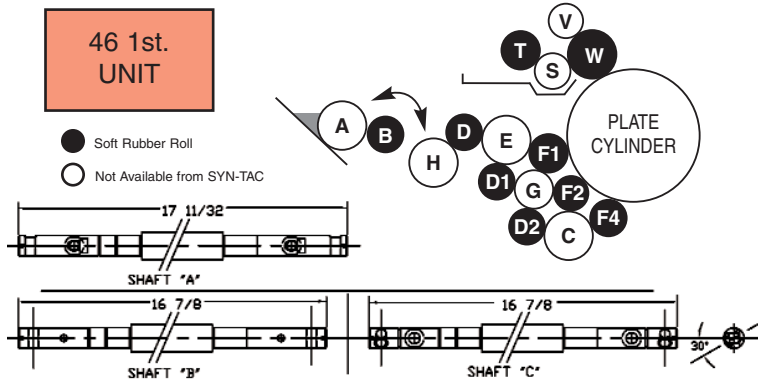
DI 3rd. & 4th. UNITS



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HEIDELBERG QUICKMASTER 46 & PRINTMASTER 46



Syn-Tac Cat. No.	1st. Unit	2nd. Unit	Description	Mfg. Part #	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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QUICKMASTER 46, PRINTMASTER

INK SYSTEM ROLLERS

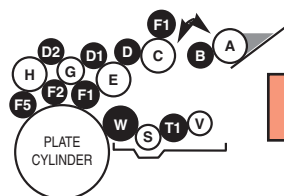
34H-K1	•	—	KIT (1st unit 7 soft ink rolls)	—	—	—	—
34H-K2	—	-	KIT (2nd unit 8 soft ink rolls)	—	—	—	—
•34H10	F1	F1	1st. INK FORM (yellow)	MV.024.477/01 A1.009.090	2 <sup>5</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>32</sub>
•34H11	F2	F2	2nd. INK FORM (blue)	MV.024.480/02 A1.009.110	1 <sup>25</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	16 <sup>9</sup> / <sub>16</sub>
•34H13	F4		3rd. INK FORM (black)	MV.024.487/03 A1.009.115	1 <sup>31</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	18 <sup>29</sup> / <sub>32</sub>
-34H14	—	F5	3rd. INK FORM (red)	MV.025.417/01	1 <sup>31</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	18 <sup>5</sup> / <sub>8</sub>
•34H20	D	D	INK DISTRIBUTOR (black)	MV.024.476/01 A1.009.080	2 <sup>1</sup> / <sub>16</sub>	13 <sup>13</sup> / <sub>32</sub>	18 <sup>15</sup> / <sub>16</sub>
•34H21	D1	D1	INK DISTRIBUTOR (black)	MV.024.478/01 A1.009.092	1 <sup>29</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>2</sub>
•34H22	D2	D2	INK DISTRIBUTOR (black)	MV.024.479/03 A1.009.093	1 <sup>29</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	17 <sup>1</sup> / <sub>32</sub>
•34H30*	B	B	INK DUCTOR (black)	MV.024.481/04	1 <sup>19</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	16 <sup>17</sup> / <sub>32</sub>
34H18	—	—	BLANKET WASH ROLL	A1.205.512F/	1 <sup>5</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	15 <sup>7</sup> / <sub>8</sub>

DAMPENING UNIT ROLLERS

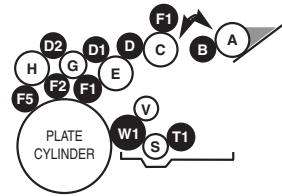
34H40*		W1	WATER FORM (shell only serial #956640 and up)	MV.028.411	2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>
34H42A		W1	WATER FORM (complete)	SEE SHAFTS ABOVE	2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	17 <sup>11</sup> / <sub>32</sub>
34H42B		W1	WATER FORM (complete)		2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>8</sub>
34H42C		W1	WATER FORM (complete)		2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>8</sub>
34H41*		W	WATER FORM (shell only serial #955295 - 956639)	MV.024.768 A1.030.024F	2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>
34H41*	W		WATER FORM (shell only 70 duro)	MV.024.768 A1.030.024F	2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>
34H43A	W	W	WATER FORM (complete 70 duro)	SEE SHAFTS LENGTHS ABOVE	2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	17 <sup>11</sup> / <sub>32</sub>
34H43B	W	W	WATER FORM (complete 70 duro)		2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>8</sub>
34H43C	W	W	WATER FORM (complete 70 duro)		2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>8</sub>
34H50*	T		WATER DISTRIBUTOR (serial #955001 & up shell only)	MV.024.675	2 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	13 <sup>25</sup> / <sub>32</sub>
34H51*	T1		WATER METERING (shell only)	MV.028.470	1 <sup>3</sup> / <sub>4</sub>	13 <sup>7</sup> / <sub>8</sub>	13 <sup>7</sup> / <sub>8</sub>
34H52	T		WATER DISTRIBUTOR (PrintMaster)	A1.030.236	2 <sup>1</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>2</sub>

•The ink train soft rubber roller kit includes these rolls

\* Bearings are NOT included.



Serial # 955295 to 956639

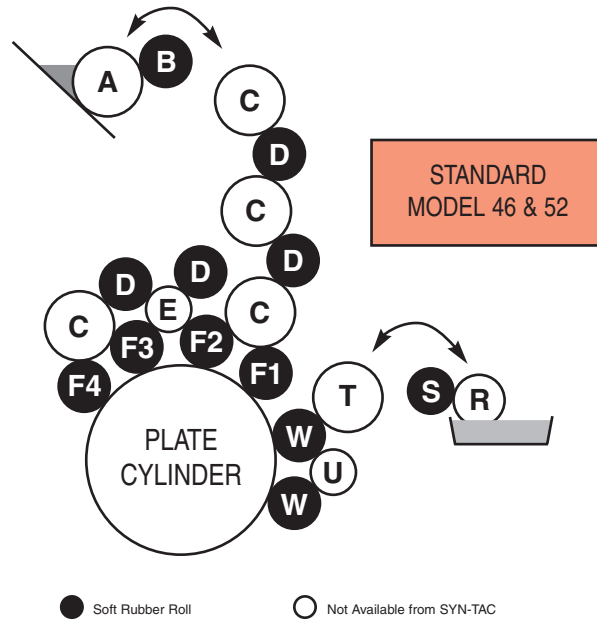


Serial # 956640 and up

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**HEIDELBERG GTO MODELS 46**

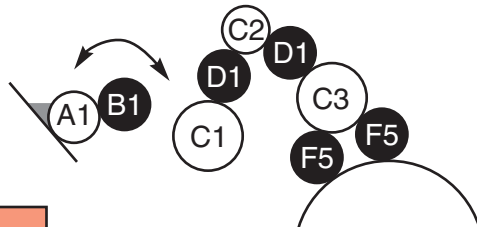


STANDARD  
MODEL 46 & 52

**The roller store**

**(229) 241-8022**

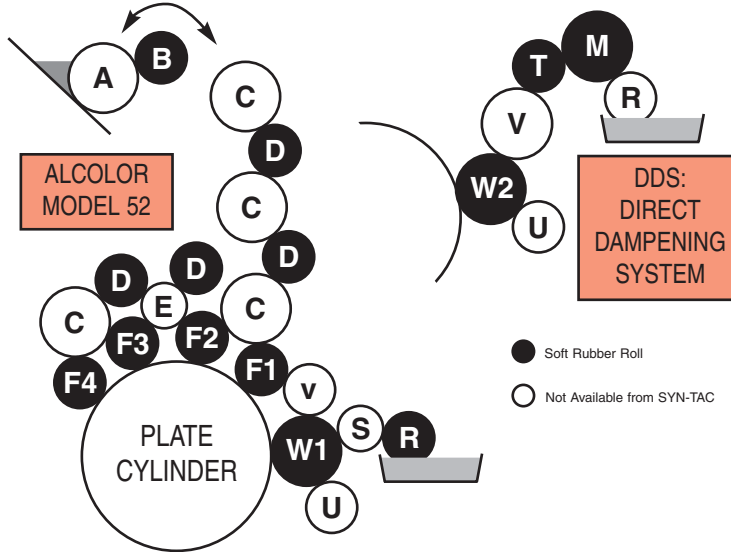
Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>GTO MODEL 46</b>						
<b>INK SYSTEM ROLLERS</b>						
46H10-Y	F1	INK FORM	YELLOW	1 <sup>15</sup> / <sub>16</sub>	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-B	F2	INK FORM	BLUE	1 <sup>25</sup> / <sub>32</sub>	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-W	F3	INK FORM	WHITE	1 <sup>27</sup> / <sub>32</sub>	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-R	F4	INK FORM	RED	2	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-B	D	INK DISTRIBUTOR	BLUE	1 <sup>25</sup> / <sub>32</sub>	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-B	B	INK DUCTOR	BLUE	1 <sup>25</sup> / <sub>32</sub>	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
<b>DAMPENING UNIT ROLLERS</b>						
46H10-G	W	WATER FORM	GREEN	1 <sup>13</sup> / <sub>16</sub>	18 <sup>11</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-G	S	WATER DUCTOR	GREEN	1 <sup>13</sup> / <sub>16</sub>	18 <sup>11</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H11-G	W	3M WATER FORM (3M sleeve #18519 not included)	GREEN	1 <sup>7</sup> / <sub>8</sub>	18 <sup>11</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H12-G	W	BAREBACK WATER FORM	GREEN	2 <sup>1</sup> / <sub>32</sub>	18 <sup>19</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
<b>NUMBERING &amp; IMPRINTING ROLLERS</b>						
46H10-N	F5	INK FORM	—	1 <sup>9</sup> / <sub>32</sub>	17 <sup>9</sup> / <sub>16</sub>	—
46H10-N	D1	INK DISTRIBUTOR	—	1 <sup>9</sup> / <sub>32</sub>	17 <sup>9</sup> / <sub>16</sub>	—
46H10-N	B1	INK DUCTOR	—	1 <sup>9</sup> / <sub>32</sub>	17 <sup>9</sup> / <sub>16</sub>	—



NUMBERING & IMPRINTING UNIT MODEL 46



## HEIDELBERG GTO MODELS 52



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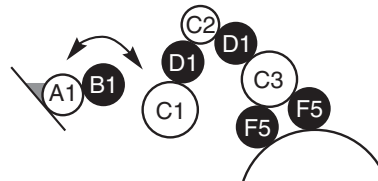
(229) 241-8022

Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>GTO MODEL 52</b>						
<b>INK SYSTEM ROLLERS</b>						
52H-K	•	KIT (nine soft rubber ink rolls)	—	—	—	—
•52H10-Y	F1	INK FORM	YELLOW	1 <sup>15</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
•52H10-B	F2	INK FORM	BLUE	1 <sup>25</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
•52H10-W	F3	INK FORM	WHITE	1 <sup>27</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
•52H10-R	F4	INK FORM	RED	2	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
•52H10-B	D	INK DISTRIBUTOR	BLUE	1 <sup>25</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
•52H10-B	B	INK DUCTOR	BLUE	1 <sup>25</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
<b>DUCTOR DAMPENING UNIT ROLLERS</b>						
52H10-G	W	WATER FORM	GREEN	1 <sup>13</sup> / <sub>16</sub>	20 <sup>25</sup> / <sub>32</sub>	23 <sup>15</sup> / <sub>32</sub>
52H10-G	S	WATER DUCTOR	GREEN	1 <sup>13</sup> / <sub>16</sub>	20 <sup>25</sup> / <sub>32</sub>	23 <sup>15</sup> / <sub>32</sub>
52H11-G	W	3M WATER FORM (3M sleeve #18822 <u>not</u> included)	GREEN	1 <sup>7</sup> / <sub>8</sub>	20 <sup>25</sup> / <sub>32</sub>	23 <sup>15</sup> / <sub>32</sub>
52H12-G	W	BAREBACK WATER FORM	GREEN	2 <sup>1</sup> / <sub>32</sub>	20 <sup>15</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>32</sub>
<b>ALCOLOR CONTINUOUS DAMPENING ROLLERS</b>						
52H15-G	W1	ALCOLOR DAMPENING FORM (complete)	—	2 <sup>11</sup> / <sub>16</sub>	20 <sup>13</sup> / <sub>32</sub>	21 <sup>13</sup> / <sub>32</sub>
52H55-G	R	ALCOLOR DAMPENING PAN (complete)	—	2 <sup>25</sup> / <sub>32</sub>	20 <sup>7</sup> / <sub>8</sub>	—
52H56-SP	R	ALCOLOR SPIRAL PAN DAMPENING PAN (complete)	—	2 <sup>25</sup> / <sub>32</sub>	20 <sup>7</sup> / <sub>8</sub>	—
<b>DIRECT DAMPENING SYSTEM</b>						
52H13-G	W2	WATER FORM	GREEN	2 <sup>3</sup> / <sub>16</sub>	21 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
52H13-M*	M	METERING	—	2 <sup>3</sup> / <sub>16</sub>	21	21
52H13-T*	T	TRANSFER	—	1 <sup>19</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>2</sub>	20 <sup>1</sup> / <sub>2</sub>
<b>NUMBERING &amp; IMPRINTING ROLLERS</b>						
52H10-N	F5	INK FORM	—	1 <sup>9</sup> / <sub>32</sub>	19 <sup>11</sup> / <sub>16</sub>	—
52H10-N	D1	INK DISTRIBUTOR	—	1 <sup>9</sup> / <sub>32</sub>	19 <sup>11</sup> / <sub>16</sub>	—
52H10-N	B1	INK DUCTOR	—	1 <sup>9</sup> / <sub>32</sub>	19 <sup>11</sup> / <sub>16</sub>	—

•The ink train soft rubber roller kit includes these rolls

\* Bearings are NOT included.

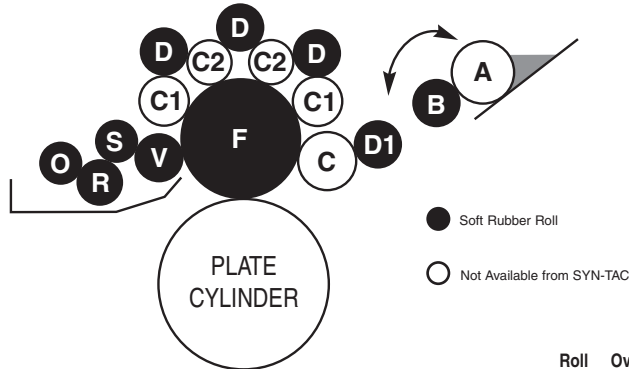
NUMBERING &  
IMPRINTING  
UNIT MODEL 52



**HEIDELBERG TOK (LONG)**

Serial number 496600 & UP,  
 INCLUDING numbers 493726, 495147, 495313, 495484, 495561, 495586,  
 495961\*\*, 496054, 496055, 496060, 496189, & 496277

\*\*Note: number 495961 uses 27H51-L, 27H53-L, & 27H55-L only

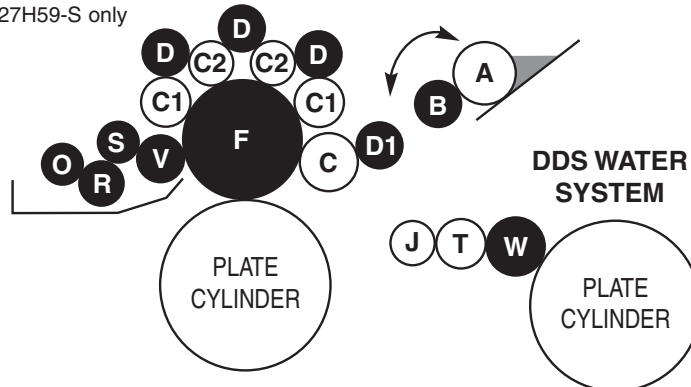


Syn-Tac Cat. No.	Long	Short	Description	Mfg. Part #	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>TOK (LONG &amp; SHORT)</b>							
<b>INK SYSTEM ROLLERS</b>							
27H10-L	F	—	INK FORM	22.010.020F/01	4 <sup>3</sup> / <sub>16</sub>	10 <sup>27</sup> / <sub>32</sub>	15 <sup>21</sup> / <sub>32</sub>
27H10-S	—	F	INK FORM	22.010.020F/a	4 <sup>3</sup> / <sub>16</sub>	10 <sup>1</sup> / <sub>2</sub>	15 <sup>21</sup> / <sub>32</sub>
27H20-L*	D	—	INK RIDER	22.009.008F/02	1 <sup>1</sup> / <sub>2</sub>	10 <sup>15</sup> / <sub>16</sub>	14 <sup>11</sup> / <sub>16</sub>
27H20-S*	—	D	INK RIDER	22.009.008F/01c	1 <sup>1</sup> / <sub>2</sub>	10 <sup>7</sup> / <sub>16</sub>	14 <sup>11</sup> / <sub>16</sub>
27H21-L*	D1	—	INK TRANSFER	22.010.050F/01	1 <sup>3</sup> / <sub>8</sub>	10 <sup>21</sup> / <sub>32</sub>	16 <sup>5</sup> / <sub>8</sub>
27H21-S*	—	D1	INK TRANSFER	22.010.050F/b	1 <sup>3</sup> / <sub>8</sub>	10 <sup>15</sup> / <sub>32</sub>	16 <sup>5</sup> / <sub>8</sub>
27H30-L*	B	—	INK DUCTOR	22.010.090F/03	1 <sup>11</sup> / <sub>32</sub>	10 <sup>19</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>32</sub>
27H30-S*	—	B	INK DUCTOR	22.010.090F/02d	1 <sup>11</sup> / <sub>32</sub>	10 <sup>3</sup> / <sub>16</sub>	13 <sup>5</sup> / <sub>32</sub>
<b>WATER SYSTEM ROLLERS</b>							
27H51-L*	S	—	DAMPENING TRANSFER	22.030.048F/02	1 <sup>1</sup> / <sub>4</sub>	11 <sup>1</sup> / <sub>8</sub>	16 <sup>1</sup> / <sub>16</sub>
27H51-S*	—	S	DAMPENING TRANSFER	22.030.048F/01f	1 <sup>1</sup> / <sub>4</sub>	10 <sup>25</sup> / <sub>32</sub>	16 <sup>1</sup> / <sub>16</sub>
27H53-L*	O	—	SQUEEZE	22.030.040F04	1 <sup>19</sup> / <sub>32</sub>	11 <sup>15</sup> / <sub>32</sub>	13 <sup>9</sup> / <sub>32</sub>
27H53-S*	—	O	SQUEEZE	22.030.040F03a	1 <sup>19</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>32</sub>	13 <sup>9</sup> / <sub>32</sub>
27H55-L*	R	—	FOUNTAIN	22.030.020F/05	1 <sup>11</sup> / <sub>16</sub>	11 <sup>15</sup> / <sub>32</sub>	14 <sup>9</sup> / <sub>16</sub>
27H55-S*	—	R	FOUNTAIN	22.030.020F/04a	1 <sup>11</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>16</sub>
27H59-L*	V	—	DISTRIBUTOR	22.030.055F/01	1 <sup>11</sup> / <sub>16</sub>	11 <sup>5</sup> / <sub>32</sub>	17 <sup>1</sup> / <sub>16</sub>
27H59-S*	—	V	DISTRIBUTOR	22.030.055F/a	1 <sup>11</sup> / <sub>16</sub>	10 <sup>23</sup> / <sub>32</sub>	17 <sup>1</sup> / <sub>16</sub>
<b>TOK DDS WATER SYSTEM</b>							
27H40	W	W	PLATE DAMPENER	22.030.441F	2 <sup>1</sup> / <sub>2</sub>	10 <sup>11</sup> / <sub>16</sub>	10 <sup>11</sup> / <sub>16</sub>

**HEIDELBERG TOK (SHORT)**

Serial number 496599 & down,  
 EXCEPT numbers 493726, 495147, 495313, 495484, 495561, 495586,  
 495961\*\*, 496054, 496055, 496060, 496189, & 496277

\*\*Note: number 495961 uses 27H10-S, 27H20-S, 27H21-S, 27H30-S, & 27H59-S only

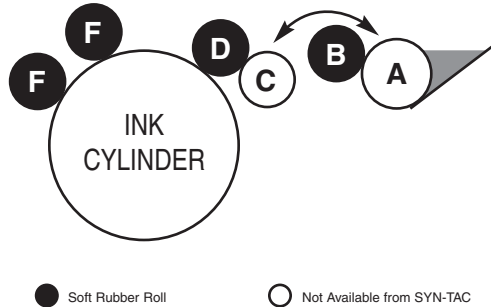


\* Bearings are NOT included.

The roller store

(229) 241-8022

HEIDELBERG 10 X 15 WINDMILL &  
12 x 18 (K STYLE) WINDMILL



The roller store

(229) 241-8022

Syn-Tac Cat. No.	Key	Description	Mfg. Part #	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>MODEL 10 X 15 WINDMILL</b>						
<b>INK SYSTEM ROLLERS</b>						
<b>37H-K</b>	•	KIT (four soft rubber ink rolls)	—	—	—	—
<b>37H11</b>	F	INK FORM	01.009.020	2 <sup>1</sup> / <sub>32</sub>	14 <sup>9</sup> / <sub>16</sub>	19 <sup>11</sup> / <sub>32</sub>
<b>37H10*</b>	D	INK DISTRIBUTOR	01.009.020	2 <sup>1</sup> / <sub>32</sub>	14 <sup>9</sup> / <sub>16</sub>	19 <sup>11</sup> / <sub>32</sub>
<b>37H10*</b>	B	INK DUCTOR	01.009.020	2 <sup>1</sup> / <sub>32</sub>	14 <sup>9</sup> / <sub>16</sub>	19 <sup>11</sup> / <sub>32</sub>

<b>MODEL 12 X 18 WINDMILL</b>						
<b>INK SYSTEM ROLLERS</b>						
<b>38H10*</b>	F	INK FORM	02.009.020F/01C	2 <sup>1</sup> / <sub>32</sub>	18	26 <sup>5</sup> / <sub>16</sub>
<b>38H10*</b>	D	INK DISTRIBUTOR	02.009.020F/01C	2 <sup>1</sup> / <sub>32</sub>	18	26 <sup>5</sup> / <sub>16</sub>
<b>38H10*</b>	B	INK DUCTOR	02.009.020F/01C	2 <sup>1</sup> / <sub>32</sub>	18	26 <sup>5</sup> / <sub>16</sub>

•The ink train soft rubber roller kit includes these rolls  
\* Bearings are NOT included.

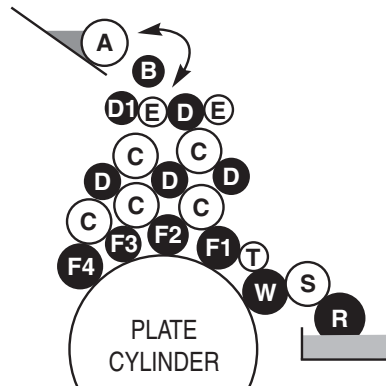
CARE CHEMICAL TIP:

Many press users don't wash up the press at the end of the day. This permits dust and dirt to accumulate in the inking system and invites many problems. It's not good roller care either.

If it is policy not to wash up at night, it is advisable to give the press a good cleaning on Friday. Wash the ink off your rollers with a good wash like **X75-122** and **X75-123**. Once the ink has been removed apply a good deglazer like **X75-111**, and rinse with **X75-123**. Your press rollers will be clean and can rest over the weekend.

Good housekeeping pays off in better production and higher quality with less down time and fewer service calls. Ink and water balance is easier to maintain if the rollers are free of glaze. Hickeys are less of a problem because dried ink particles and dirt do not accumulate in the inking system.

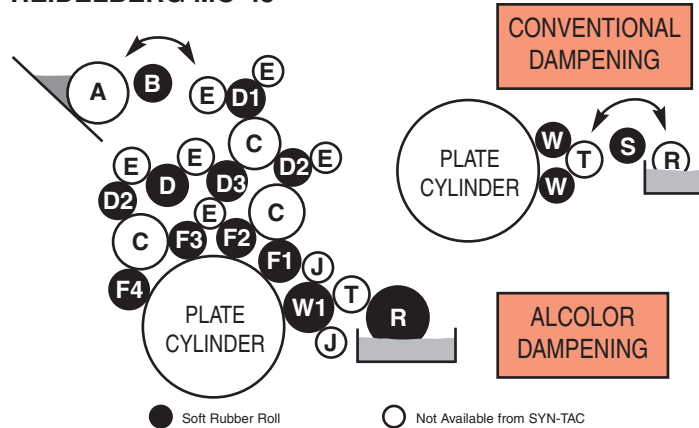
HEIDELBERG SPEEDMASTER 52



● Soft Rubber Roll ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>HEIDELBERG SPEEDMASTER 52</b>						
<b>INK SYSTEM ROLLERS</b>						
52SM10	F1	1st INK FORM	WHITE	2 <sup>17</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>16</sub>	22 <sup>7</sup> / <sub>32</sub>
52SM11	F2	2nd INK FORM	BLUE	2 <sup>13</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>16</sub>	22 <sup>7</sup> / <sub>32</sub>
52SM12	F3	3rd INK FORM	RED	2 <sup>1</sup> / <sub>8</sub>	21 <sup>3</sup> / <sub>16</sub>	22 <sup>7</sup> / <sub>32</sub>
52SM13	F4	4th INK FORM	YELLOW	2 <sup>11</sup> / <sub>16</sub>	21 <sup>3</sup> / <sub>16</sub>	22 <sup>7</sup> / <sub>32</sub>
52SM20	D	INK TRANSFER (large)	GREEN	2 <sup>5</sup> / <sub>32</sub>	20 <sup>15</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>16</sub>
52SM21	D1	INK TRANSFER (small)	BLACK	1 <sup>3</sup> / <sub>32</sub>	20 <sup>15</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>16</sub>
52SM30	B	INK DUCTOR	VIOLET	1 <sup>29</sup> / <sub>32</sub>	20 <sup>15</sup> / <sub>32</sub>	23 <sup>15</sup> / <sub>16</sub>
<b>ALCOLOR DAMPENING UNIT ROLLERS</b>						
52SM44	W	ALCOLOR WATER FORM	—	2 <sup>11</sup> / <sub>16</sub>	20 <sup>63</sup> / <sub>64</sub>	—
52SM55	R	ALCOLOR WATER PAN	—	2 <sup>29</sup> / <sub>32</sub>	21 <sup>9</sup> / <sub>16</sub>	—

HEIDELBERG MO-43



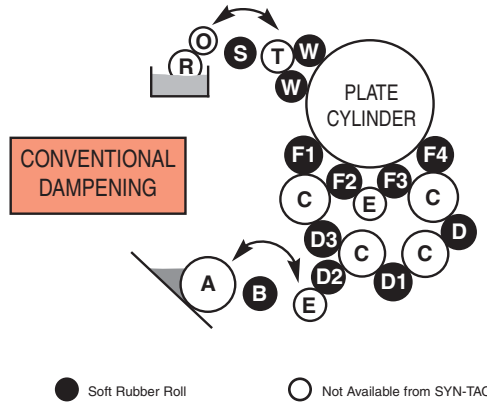
● Soft Rubber Roll ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>HEIDELBERG MO-43</b>						
<b>INK SYSTEM ROLLERS</b>						
43H10	F1,D	1st INK FORM and DIST.	WHITE	2 <sup>1</sup> / <sub>4</sub>	25 <sup>3</sup> / <sub>4</sub>	28 <sup>23</sup> / <sub>32</sub>
43H11	F2,D1	2nd INK FORM and DIST.	BLUE	2 <sup>3</sup> / <sub>32</sub>	25 <sup>3</sup> / <sub>4</sub>	28 <sup>23</sup> / <sub>32</sub>
43H12	F3,D2	3rd INK FORM and DIST.	RED	2 <sup>1</sup> / <sub>32</sub>	25 <sup>3</sup> / <sub>4</sub>	28 <sup>23</sup> / <sub>32</sub>
43H13	F4,D3	4th INK FORM and DIST.	YELLOW	2 <sup>3</sup> / <sub>16</sub>	25 <sup>3</sup> / <sub>4</sub>	28 <sup>23</sup> / <sub>32</sub>
43H30	B	INK DUCTOR	RED	2 <sup>1</sup> / <sub>32</sub>	25 <sup>3</sup> / <sub>4</sub>	28 <sup>23</sup> / <sub>32</sub>
<b>ALCOLOR DAMPENING UNIT ROLLERS</b>						
43H44	W1	ALCOLOR WATER FORM	—	2 <sup>11</sup> / <sub>16</sub>	25 <sup>29</sup> / <sub>32</sub>	—
43H55	R	ALCOLOR WATER PAN	—	3 <sup>11</sup> / <sub>32</sub>	26 <sup>17</sup> / <sub>32</sub>	—
<b>CONVENTIONAL DAMPENING UNIT ROLLERS</b>						
43H40	W S	WATER FORM & DUCTOR	GREEN	1 <sup>57</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>32</sub>	28 <sup>23</sup> / <sub>32</sub>
43H42	W	BAREBACK WATER FORM	GREEN	2 <sup>1</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>32</sub>	28 <sup>23</sup> / <sub>32</sub>

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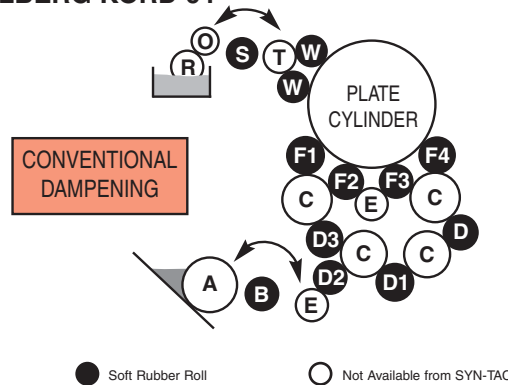
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HEIDELBERG KORD 62



Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>HEIDELBERG KORD 62</b>						
<b>INK SYSTEM ROLLERS</b>						
62KD10*	F1, D	1st INK FORM and DIST.	BLUE	2 <sup>17</sup> / <sub>64</sub>	24 <sup>39</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>
62KD11*	F2, D1	2nd INK FORM and DIST.	WHITE	2 <sup>7</sup> / <sub>64</sub>	24 <sup>39</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>
62KD12*	F3, D2	3rd INK FORM and DIST.	RED	2 <sup>1</sup> / <sub>32</sub>	24 <sup>39</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>
62KD13*	F4, D3	4th INK FORM and DIST.	BROWN	2 <sup>3</sup> / <sub>16</sub>	24 <sup>39</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>
62KD30*	B	INK DUCTOR	RED	2 <sup>1</sup> / <sub>32</sub>	24 <sup>39</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>
<b>CONVENTIONAL DAMPENING UNIT ROLLERS</b>						
62KD40*	W, S	WATER FORM/DUCTOR (os)	GREEN	1 <sup>57</sup> / <sub>64</sub>	25	26 <sup>3</sup> / <sub>8</sub>
62KD41*	W	3M WATER FORM (3M sleeve #19728 <i>not</i> included)	GREEN	1 <sup>63</sup> / <sub>64</sub>	25	26 <sup>3</sup> / <sub>8</sub>
62KD42*	W	WATER FORM BAREBACK	GREEN	2 <sup>1</sup> / <sub>32</sub>	25	26 <sup>3</sup> / <sub>8</sub>

HEIDELBERG KORD 64



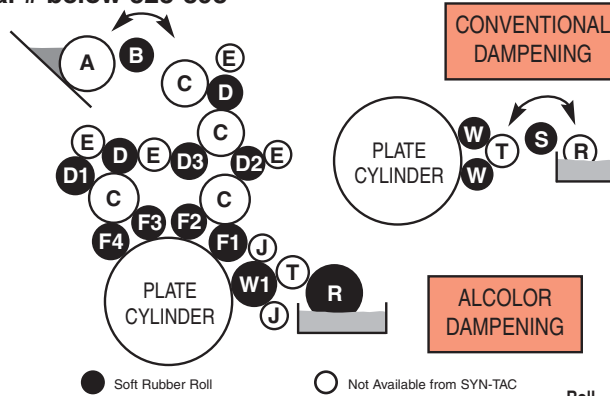
Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>HEIDELBERG KORD 64</b>						
<b>INK SYSTEM ROLLERS</b>						
64KD15*	F1, D	1st INK FORM and DIST.	BLUE	2 <sup>17</sup> / <sub>64</sub>	25 <sup>25</sup> / <sub>64</sub>	27 <sup>61</sup> / <sub>64</sub>
64KD16*	F2, D1	2nd INK FORM and DIST.	WHITE	2 <sup>7</sup> / <sub>64</sub>	25 <sup>25</sup> / <sub>64</sub>	27 <sup>61</sup> / <sub>64</sub>
64KD17*	F3, D2	3rd INK FORM and DIST.	RED	2 <sup>1</sup> / <sub>32</sub>	25 <sup>25</sup> / <sub>64</sub>	27 <sup>61</sup> / <sub>64</sub>
64KD18*	F4, D3	4th INK FORM and DIST.	BROWN	2 <sup>3</sup> / <sub>16</sub>	25 <sup>25</sup> / <sub>64</sub>	27 <sup>61</sup> / <sub>64</sub>
64KD31*	B	INK DUCTOR	RED	2 <sup>1</sup> / <sub>32</sub>	25 <sup>25</sup> / <sub>64</sub>	27 <sup>61</sup> / <sub>64</sub>
<b>CONVENTIONAL DAMPENING UNIT ROLLERS</b>						
64KD40*	W, S	WATER FORM/DUCTOR (os)	GREEN	1 <sup>57</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>	28 <sup>15</sup> / <sub>64</sub>
64KD41*	W	3M WATER FORM (3M sleeve #19728 <i>not</i> included)	GREEN	1 <sup>63</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>	28 <sup>15</sup> / <sub>64</sub>
64KD42*	W	WATER FORM BAREBACK	GREEN	2 <sup>1</sup> / <sub>32</sub>	26 <sup>3</sup> / <sub>8</sub>	28 <sup>15</sup> / <sub>64</sub>

\* Bearings are NOT included.



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**HEIDELBERG SPEEDMASTER 102 SORS PRE DRUPA**  
Serial # below 523-898



Syn-Tac Cat. No. Key Description Mfg. Color Roll Dia. Face Lgth. Overall Shaft Lgth.

**HEIDELBERG SORS PRE DRUPA**

**INK SYSTEM ROLLERS**

102SPD10	F1, D	1st INK FORM and DIST.	WHITE	2 <sup>31</sup> / <sub>64</sub>	40 <sup>25</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD11	F2, D1	2nd INK FORM and DIST.	BLUE	2 <sup>17</sup> / <sub>64</sub>	40 <sup>25</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD12	F3, D2	3rd INK FORM and DIST.	RED	2 <sup>25</sup> / <sub>64</sub>	40 <sup>25</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD13	F4, D3	4th INK FORM and DIST.	YELLOW	2 <sup>19</sup> / <sub>32</sub>	40 <sup>25</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD30	B	INK DUCTOR	BLUE	2 <sup>17</sup> / <sub>64</sub>	40 <sup>25</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>

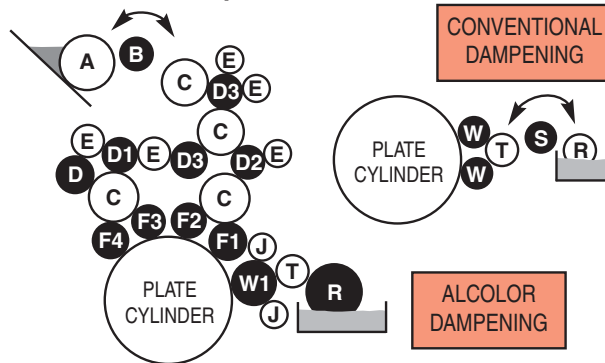
**CONVENTIONAL DAMPENING UNIT ROLLERS**

102SPD40	W, S	WATER FORM/DUCTOR (os)	GREEN	2 <sup>31</sup> / <sub>64</sub>	41 <sup>9</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD42	W	WATER FORM BAREBACK	GREEN	2 <sup>19</sup> / <sub>32</sub>	41 <sup>9</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD50	S	WATER DUCTOR (new style)	GREEN	2 <sup>31</sup> / <sub>64</sub>	41 <sup>47</sup> / <sub>64</sub>	43 <sup>27</sup> / <sub>64</sub>

**ALCOLOR DAMPENING UNIT ROLLERS**

102SPD44	W1	ALCOLOR DAMPENING FORM	—	3 <sup>5</sup> / <sub>64</sub>	40 <sup>15</sup> / <sub>16</sub>	—
102SPD55	R	ALCOLOR DAMPENING PAN	—	4 <sup>1</sup> / <sub>4</sub>	41 <sup>47</sup> / <sub>64</sub>	—

**HEIDELBERG SPEEDMASTER 102 SORS DRUPA**  
Serial # 523-898 & up



**HEIDELBERG SORS DRUPA**

**INK SYSTEM ROLLERS**

102SD10	F1, D	1st INK FORM and DIST.	WHITE	2 <sup>23</sup> / <sub>64</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>51</sup> / <sub>64</sub>
102SD11	F2, D1	2nd INK FORM and DIST.	BLUE	2 <sup>27</sup> / <sub>32</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>51</sup> / <sub>64</sub>
102SD12	F3, D2	3rd INK FORM and DIST.	RED	2 <sup>19</sup> / <sub>32</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>51</sup> / <sub>64</sub>
102SD13	F4, D3	4th INK FORM and DIST.	YELLOW	3 <sup>9</sup> / <sub>64</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>51</sup> / <sub>64</sub>
102SD30	B	INK DUCTOR	WHITE	2 <sup>23</sup> / <sub>64</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>51</sup> / <sub>64</sub>
102SD31	B	INK DUCTOR (tube style)	BROWN	2 <sup>23</sup> / <sub>64</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>3</sup> / <sub>16</sub>
102SD32	B	INK DUCTOR SHORT (n/s)	—	2 <sup>23</sup> / <sub>64</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>3</sup> / <sub>16</sub>

**CONVENTIONAL DAMPENING UNIT ROLLERS**

102SPD40	W, S	WATER FORM/DUCTOR (os)	GREEN	2 <sup>31</sup> / <sub>64</sub>	41 <sup>9</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD42	W	WATER FORM BAREBACK	GREEN	2 <sup>19</sup> / <sub>32</sub>	41 <sup>9</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD50	S	WATER DUCTOR (new style)	GREEN	2 <sup>31</sup> / <sub>64</sub>	41 <sup>47</sup> / <sub>64</sub>	43 <sup>27</sup> / <sub>64</sub>

**ALCOLOR DAMPENING UNIT ROLLERS**

102SPD44	W1	ALCOLOR DAMPENING FORM	—	3 <sup>5</sup> / <sub>64</sub>	40 <sup>15</sup> / <sub>16</sub>	—
102SPD55	R	ALCOLOR DAMPENING PAN	—	4 <sup>1</sup> / <sub>4</sub>	41 <sup>47</sup> / <sub>64</sub>	—

The Original

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