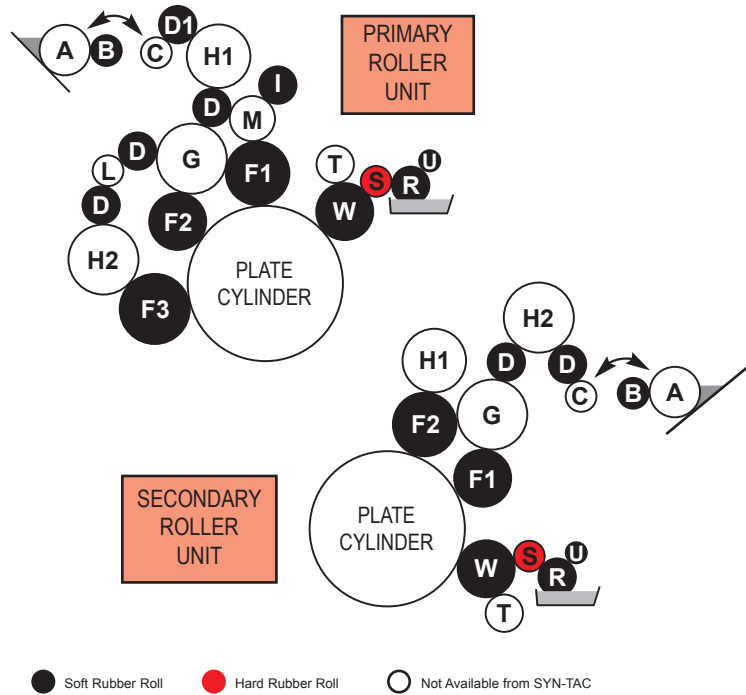


RYOBI MODEL 3300CR & A.B. DICK 9980



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI 3300CR & A.B. DICK 9980 PRIMARY ROLLER UNIT**  
**PRIMARY ROLLER UNIT INK SYSTEM ROLLERS**

<b>32R-K</b>	•	KIT (nine soft rubber ink rolls)	—	—	—	—
•32R13	F2	INK FORM (small)	5322-51-700Z	27/32	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
•32R14	F3	INK FORM (large)	5322-51-810Z	29/16	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
•32R15	F1	INK FORM (medium)	5340-51-700Z	27/16	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
•32R24	D	INK DISTRIBUTOR	5340-51-550	1 <sup>11</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>8</sub>
•32R26	I	INK DISTRIBUTOR	5340-51-560	1 <sup>3</sup> / <sub>8</sub>	12 <sup>7</sup> / <sub>8</sub>	17 <sup>3</sup> / <sub>8</sub>
•32R27	D1	INK DISTRIBUTOR	5340-51-570	1 <sup>11</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>8</sub>
•32R34	B	INK DUCTOR (new style)	5340-51-140Z	1 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>8</sub>	—

**PRIMARY ROLLER UNIT WATER SYSTEM ROLLERS**

CL3343*	W	WATER FORM (soft)	5341-53-580-3	3	13 <sup>1</sup> / <sub>4</sub>	17 <sup>3</sup> / <sub>32</sub>
CL3357*	R	PAN ROLL (soft)	5341-53-560-1	2	14 <sup>1</sup> / <sub>16</sub>	17 <sup>3</sup> / <sub>32</sub>
CL3352	S	METERING (hard rubber)	5341-53-650-1	1 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>
CL3359*	U	SQUEEZE (soft)	5332-53-850	1 <sup>1</sup> / <sub>8</sub>	13 <sup>21</sup> / <sub>32</sub>	15 <sup>3</sup> / <sub>32</sub>

**RYOBI 3300CR & A.B. DICK 9980 SECONDARY UNIT**  
**SECONDARY ROLLER UNIT INK SYSTEM ROLLERS**

<b>321-K</b>	•	KIT (five soft rubber rollers)	—	—	—	—
•32R13	F1	INK FORM (small)	5322-51-700-Z	27/32	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
•32R14	F2	INK FORM (large)	5322-51-810-Z	29/16	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
•32R23	D	INK DISTRIBUTOR	5322-51-510	1 <sup>11</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	16 <sup>9</sup> / <sub>16</sub>
•32R34	B	INK DUCTOR (new style)	5340-51-140-Z	1 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>8</sub>	—

**SECONDARY ROLLER UNIT WATER SYSTEM ROLLERS**

CL3344*	W	WATER FORM (soft)	5341-53-780-4	27/32	13 <sup>1</sup> / <sub>4</sub>	17 <sup>3</sup> / <sub>32</sub>
CL3358*	R	PAN ROLL (soft)	5341-53-760-2	1 <sup>3</sup> / <sub>32</sub>	14 <sup>3</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>32</sub>
CL3352	S	METERING (hard rubber)	5341-53-650-1	1 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>
CL3359*	U	SQUEEZE (soft)	5332-53-850	1 <sup>1</sup> / <sub>8</sub>	13 <sup>21</sup> / <sub>32</sub>	15 <sup>3</sup> / <sub>32</sub>

• The ink train soft rubber roller kit includes these rolls.  
 \* Bearings are NOT included.

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