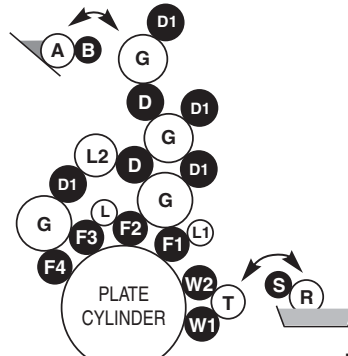


RYOBI MODELS 520, 522, 522PF & 524



MOLLETON
DAMPENING
UNIT

- Soft Rubber Roll
- Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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RYOBI 520, 522, 522PF & 524

INK SYSTEM ROLLERS

52R14	F1	1st INK FORM	5522-57-250-1	1 ¹⁵ / ₁₆	20 ¹ / ₁₆	24 ⁵ / ₃₂
52R15	F2	2nd INK FORM	5522-57-260-1	1 ⁷ / ₈	20 ¹ / ₁₆	22 ²¹ / ₃₂
52R12	F3	3rd INK FORM	5522-57-270-1	1 ³ / ₄	20 ¹ / ₁₆	22 ²¹ / ₃₂
52R13	F4	4th INK FORM	5522-57-280-1	2	20 ¹ / ₁₆	24 ⁹ / ₃₂
52R20	D	INK DISTRIBUTOR (short)	5522-51-130	2 ¹ / ₁₆	20 ¹ / ₄	23 ⁵ / ₈
52R21	D1	INK DISTRIBUTOR (long)	5522-51-110	2 ¹ / ₁₆	20 ¹ / ₄	25 ³ / ₁₆
52R30	B	INK DUCTOR	5522-52-270	1 ¹³ / ₁₆	20 ¹ / ₄	23 ⁷ / ₈

WATER SYSTEM ROLLERS

52R40	W1	1st WATER FORM	5522-53-430	1 ²³ / ₃₂	20 ¹¹ / ₁₆	23 ¹⁵ / ₃₂
52R41	W2	2nd WATER FORM	5522-53-440	1 ²³ / ₃₂	20 ¹¹ / ₁₆	24 ⁵ / ₃₂
52R42	W1	3M 1st WATER FORM (sleeve #18524 not included)	—	1 ⁷ / ₈	20 ¹¹ / ₁₆	23 ¹⁵ / ₃₂
52R43	W2	3M 2nd WATER FORM (sleeve #18524 not included)	—	1 ⁷ / ₈	20 ¹¹ / ₁₆	24 ⁵ / ₃₂
52R50	S	WATER DUCTOR	5522-52-340	1 ¹³ / ₃₂	21 ¹ / ₄	23 ⁷ / ₈

CONTINUOUS DAMPENING SYSTEM ROLLERS (H)

52R44	W	WATER FORM	5524-53-560-1	2	20 ¹ / ₈	23 ³ / ₈
52R51P	S1	METERING	5524-53-211-1	2 ¹ / ₂	22 ¹ / ₁₆	24 ⁷ / ₈

RYOBI 520HX, 522HX, 524HX, 524HXXP & 524HE

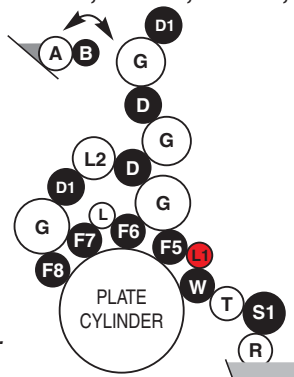
INK SYSTEM ROLLERS

52R-K	•	KIT (nine soft rubber ink rolls)	—	—	—	—
•52R10	F5	1st INK FORM	6520-57-250	1 ¹⁵ / ₁₆	20 ³ / ₃₂	23 ²¹ / ₃₂
52R18	F5	1st INK FORM (HXXP, HE only)	6532-57-210	1 ¹⁵ / ₁₆	20 ³ / ₃₂	23 ⁷ / ₁₆
•52R11	F6	2nd INK FORM	6520-57-260	1 ⁷ / ₈	20 ³ / ₃₂	22 ¹ / ₁₆
•52R12	F7	3rd INK FORM	5522-57-270-1	1 ²⁵ / ₃₂	20 ³ / ₃₂	22 ¹¹ / ₁₆
•52R13	F8	4th INK FORM	5522-57-280-1	2	20 ³ / ₃₂	24 ³ / ₁₆
•52R20	D	INK DISTRIBUTOR (short)	5522-51-130	2 ¹ / ₁₆	20 ¹ / ₄	23 ⁵ / ₈
•52R21	D1	INK DISTRIBUTOR (long)	5522-51-110	2 ¹ / ₁₆	20 ¹ / ₄	25 ³ / ₁₆
•52R30	B	INK DUCTOR	5522-52-270	1 ¹³ / ₁₆	20 ¹ / ₄	23 ⁷ / ₈
52R850	L1	BRIDGE ROLL OSCILLATOR	6532-53-170	1 ²⁵ / ₃₂	20 ⁵ / ₃₂	24 ¹ / ₂

CONTINUOUS DAMPENING SYSTEM ROLLERS (HX, HXX)

52R-KW	•	KIT (two soft rubber water rolls)	—	—	—	—
•52R45	W	WATER FORM	6520-53-691	2	20 ¹ / ₈	24 ⁷ / ₃₂
•52R52P	S1	METERING	6520-53-810	2 ¹ / ₂	21 ⁹ / ₁₆	24 ²⁹ / ₃₂

RYOBI MODELS 520HX, 522HX, 524HX, 524HXX & 525HX



CONTINUOUS
DAMPENING
UNIT

- Soft Rubber Roll
- Hard Rubber Roll
- Not Available from SYN-TAC

• The soft rubber roller kit includes these rolls.

TheRollerGuy.com

(229) 241-8022