

RYOBI 3200 MCD / ITEK 985

Frequently Used Part Numbers

Rollers

All units after serial number 9010-02735 have a soft rubber pan roller and a hard rubber metering roller. Units with previous serial numbers must be upgraded.

- X07-0106 Form Roller, Soft
- X07-0305NS Pan Roller, Soft
- X07-0405 Oscillator Roller, Hard
- XSA-070208NS Metering Roller Assy., Hard  
(Roller, shaft, bearings, collars)
- XSA-070501NS Intermediate Roller Assy., Soft  
(Roller, shaft, bearings, collars, roll pin)

Side Frame Assemblies

- XSA-010532MO OPS Side Frame Assy.  
(Side frame w/ bearings)
- XSA-010532MN NOPS Side Frame Assy.  
(Side frame w/ bearings)

Gears

- XSA-03211MCD Pan Gear Assy.  
(Gear w/ clutch bearing)
- XSA-03211538 Form Gear Assy.  
(Gear w/ clutch bearing)
- XSA-03211520 Idler Gear Assy.  
(Gear, spool, bolt)  
(2 per dampener)

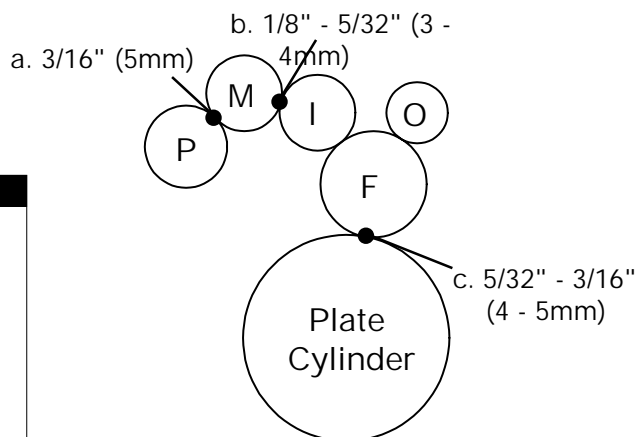
Side Frame Bearings

- (After Serial #9301-0000)
- X06-108 Sealed Ball Bearing  
(Requires qty. 4)
- (Before Serial #9301-0000)
- X06-346038 Thin Flanged Bushing  
(Requires qty. 4)

Miscellaneous

- XSA-9903 Metering Thumb Screw Assy.  
(Thumb screw, ratchet gear, set screw)
- XSA-1105 Water Pan Assy.  
(w/ pan bolts)
- X99-29 Water Pan Hose
- XSA-9905 Water Bottle (w/ cap)
- X99-61 Wash Up Bottle
- X88-31 Installation Manual

FAX YOUR ORDER  
TO ACCEL TOLL FREE!  
1 (800) 365-6510



Adjustments
a. Metering to Pan
b. Metering to Intermediate
c. Form to Plate

Roller Description
P = Pan
M = Metering
I = Intermediate
O = Oscillator
F = Form