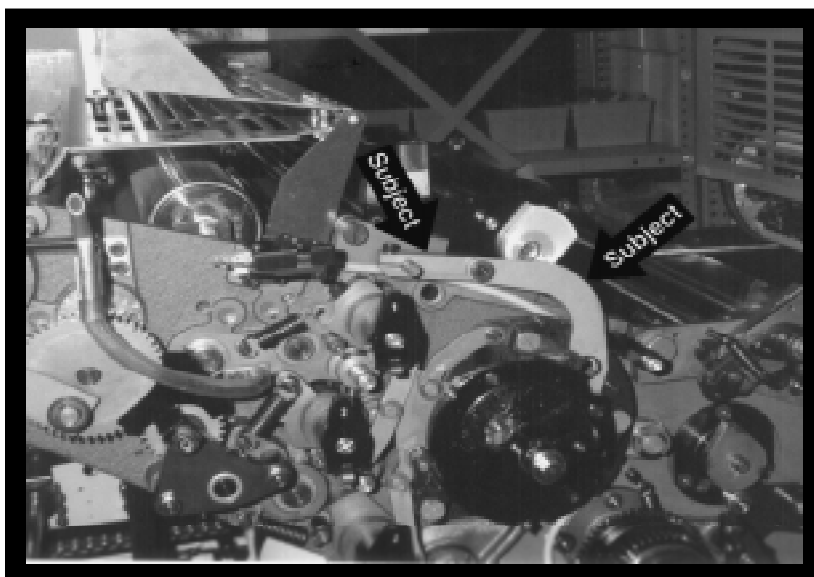


KOMPAC[®] DAMPENER REMOVAL

Hamada SU47 Parent Head



DISASSEMBLY

1

NOTE: Unless noted otherwise all parts that are removed from the press will not be reinstalled.

Remove the OPS and NOPS side covers.

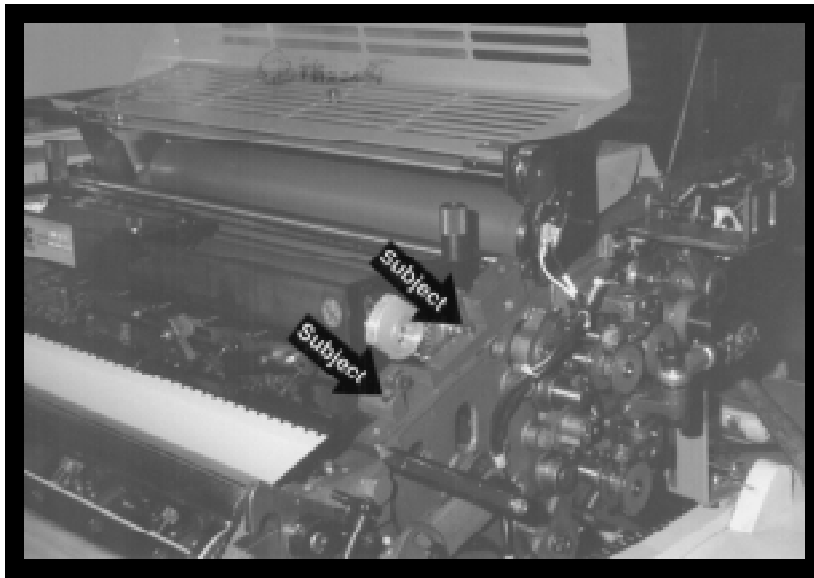
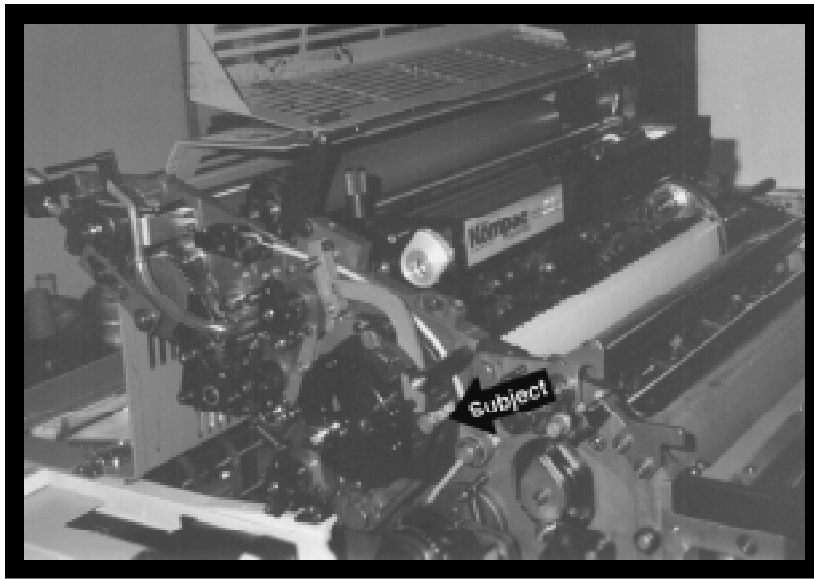
2

Remove the water bottle adapter (subject arrow) from the original water bottle bracket.

3

Disconnect the lift arm (right subject arrow) from the on/off arm (left subject arrow) that is attached to the dampener activation shaft.

3



DISASSEMBLY

4

Place the single lever in the "INK" position. Remove the tumbler (subject arrow) on the end of the lift arm by removing the shoulder bolt, lock-washer and nut that secure it to the press. Remove the lift arm from the tumbler. Save the tumbler and its mounting hardware for reinstallation.

5

Remove the four bolts (two each at the OPS and NOPS) that secure the dampener mounting brackets to the press frame (subject arrows NOPS shown).

6

Remove the dampener assembly from the press.

5

**HAMADA PARTS NECESSARY TO CONVERT A SU47 PARENT PRESS ORIGINALLY
EQUIPPED WITH KOMPAC® DAMPENERS TO THE CRESTLINE® DAMPENING SYSTEM.**

<u>PART NO.</u>	<u>QTY:</u>	<u>DESCRIPTION</u>
WF-45-1A	1	FOUNTIAN CUP ASSY.
5803-11036	1	DAMPENER FOUNTAIN BOTTLE
6903-11005B	1	FOUNTAIN BOTTLE CUP ASSY.
WF-46	1	STOPPER
R51-89-1A-3	1	BOTTLE BRACKET ASSY.

