

RYOBI 500N

Frequently Used Part Numbers

Rollers

All units after serial number 9110-05373 have a soft rubber pan roller and a hard rubber metering roller. Units with previous serial numbers must be upgraded.

- X07-0108 Form Roller, Soft
- X07-0307NS Pan Roller, Soft
- X07-0407 Oscillator Roller, Hard
- XSA-070207NS Metering Roller Assy., Hard
(Roller, shaft, bearings, collars)
- XSA-070503 Intermed. Roller Assy., Soft
(Roller, shaft, bearings, collars, roll pin)

Side Frame Assemblies

- XSA-010650NO OPS Side Frame Assy.
(Side frame w/ bearings)
- XSA-010650NN NOPS Side Frame Assy.
(Side frame w/ bearings)

Gears

- XSA-0321152N Ext. Pan & Form Gear Assy.
(Gear w/ clutch bearing)
- XSA-03211538 Int. Form Gear Assy.
(Gear w/ clutch bearing)
- XSA-03211520 Ext. Idler Gear Assy.
(Gear, bushing, bolt)
(2 per dampener)

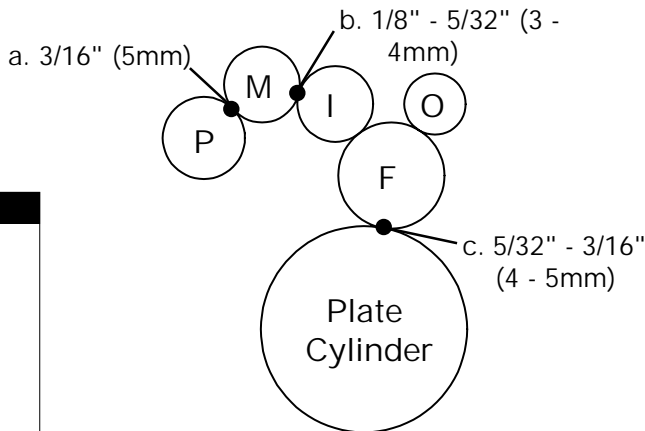
Side Frame Bearings

- (After Serial #9211-08645)
- X06-108 Sealed Ball Bearing
(Requires qty. 4)
- (Before Serial #9211-08645)
- X06-346038 Thin Flanged Bushing
(Requires qty. 4)

Miscellaneous

- XSA-9903 Metering Thumb Screw Assy.
(Thumb screw, ratchet gear, set screw)
- XSA-1106 Water Pan Assy.
(w/ bottle bracket & pan bolts)
- X99-29 Water Pan Hose
- XSA-9905 Water Bottle (w/ cap)
- X99-61 Wash Up Bottle
- X88-33 Installation Manual

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TO ACCEL TOLL FREE!**
1 (800) 365-6510



Adjustments
a. Metering to Pan
b. Metering to Intermediate
c. Form to Plate

Roller Description
P = Pan
M = Metering
I = Intermediate
O = Oscillator
F = Form