

RYOBI 3302 / ITEK 3985 / A.B.DICK 9985 (6 ROLL)

Frequently Used Part Numbers

Rollers

X07-0105	Form Roller, Soft
X07-0321	Pan Roller, Hard
X07-0404	Oscillator Roller, Hard
XSA-070219	Metering Roller Assy., Soft (Roller, shaft, washers, collars)
XSA-070513	Upper Intermed. Assy., Soft (Roller, shaft, bearings, collars, roll pin)
XSA-070512	Lower Intermed. Assy., Hard (Roller, shaft, bearings, collars, roll pin)

Side Frame Assemblies

XSA-010118	OPS Side Frame Assy. (Side frame w/ bearings)
XSA-010119	NOPS Side Frame Assy. (Side frame w/ bearings)

Gears

XSA-03211530	Pan Gear Assy. (Gear w/ clutch bearing)
XSA-03211538	Form Gear Assy. (Gear w/ clutch bearing)
XSA-03211520	Idler Gear Assy. (Gear, bushing, bolt) (2 per dampener)

XSA-032115TB Tie Bar Idler Gear Assy.
(Gear, bushing)

Side Frame Bearings

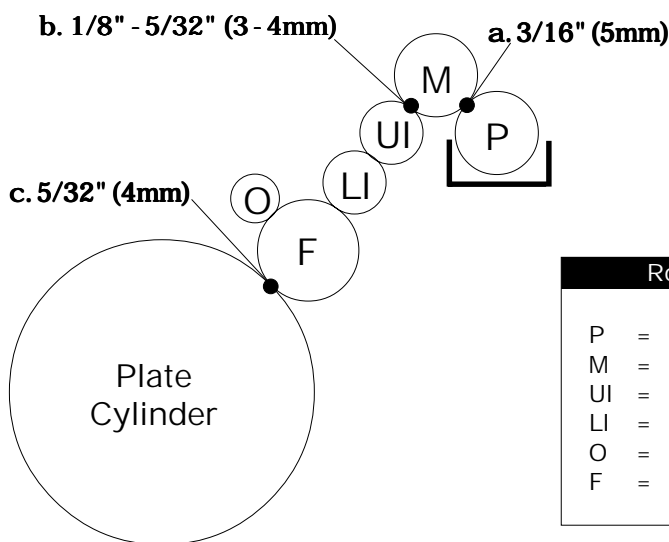
(After Serial #9209-08127)
X06-108 Sealed Ball Bearing
(Requires qty. 4)

(Before Serial #9209-08127)
X06-346038 Thin Flanged Bushing
(Requires qty. 4)

Miscellaneous

XSA-9903	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
XSA-3302PAL	Positive Action Link Assy. (PAL, eccentric, bolt, washer)
XSA-1123	Water Pan Assy. (w/ bottle bracket & pan bolts)
X99-28	Water Pan Hose
XSA-9905	Water Bottle (w/ cap)
X99-61	Wash Up Bottle
X88-32	Installation Manual

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Adjustments

- a. Metering to Pan
- b. Metering to Upper Intermediate
- c. Form to Plate

Roller Description

P	=	Pan
M	=	Metering
UI	=	Upper Intermediate
LI	=	Lower Intermediate
O	=	Oscillator
F	=	Form