

RYOBI 3302 / ITEK 3985 / A.B.DICK 9985 ALTRA SERIES

Frequently Used Part Numbers

Rollers

X07-0135	Form Roller
XSA-070338	Pan Roller, Hard (Roller, bearings)
X07-0431	Oscillator Roller, Hard
XSA-070234	Metering Roller Assy., Soft (Roller, shaft, bearings, snap rings)
XSA-07006	Intermed. Roller Assy., Soft (Roller, tie bar, bearings, collars)

Side Frame Assemblies

XSA-010142P	OPS Side Frame Assy. (Frame & bearings)
XSA-010142N	NOPS Side Frame Assy. (Frame & bearings)

Gears

XSA-03211530	Pan Gear Assy. (Gear w/ clutch bearing)
XSA-03231ALTRA	Intermediate Gear Asssembly (Gear, bushing, bolt)
X03-211528	Oscillator Gear

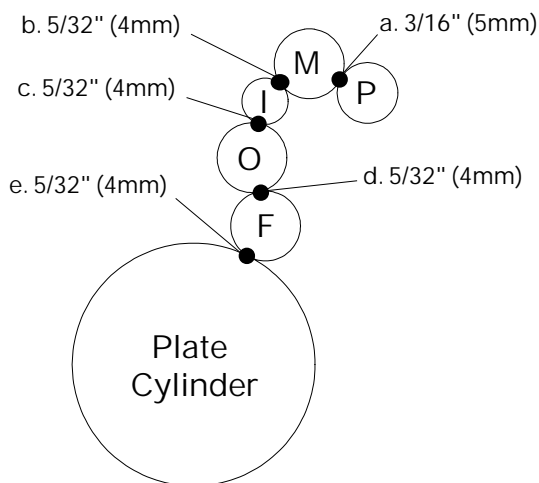
Sealed Ball Bearings

X06-108	Side Frame Bearing (2 per dampener)
X06-130	Sealed Ball Bearing, Pan (2 per dampener)
X06-103	Internal Metering Roller Bearing (1607DC, requires qty. 2)

Miscellaneous

XSA-9937	Metering Knob Assy.
XSA-1110	Water Pan Assy. (w/ bottle bracket & pan bolts)
X99-29	Water Pan Hose
XSA-9905	Water Bottle (w/ cap)
X99-61	Wash Up Bottle
X88-67	Installation Manual

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Adjustments

- a. Metering to Pan
- b. Metering to Intermediate
- c. Intermediate to Oscillator
- d. Oscillator to Form
- e. Form to Plate

Roller Description

- P = Pan, Hard
- M = Metering, Soft
- I = Intermediate, Soft
- O = Oscillator, Hard
- F = Form, Soft