

RYOBI 3200 / ITEK 975

Frequently Used Part Numbers

Rollers

All units after serial number 9008-02468 have a soft rubber pan roller and a hard rubber metering roller. Units with previous serial numbers must be upgraded.

- X07-0103 Form Roller, Soft
- X07-0302NS Pan Roller, Soft
- X07-0402 Oscillator Roller, Hard
- XSA-070202NS Metering Roller Assy., Hard
(Roller, shaft, bearings, sleeves)

Side Frame Assemblies

- XSA-010328O OPS Side Frame Assy.
(Side frame w/ bearings)
- XSA-010328N NOPS Side Frame Assy.
(Side frame w/ bearings)

Hanger Bracket Kit

- XSA-STDHANGERS OPS & NOPS Hanger Assy.
(Kit does both hangers)

Gears

- XSA-03211526 Pan Gear Assy.
(Gear w/ clutch bearing)
- XSA-03211538 Form Gear Assy.
(Gear w/ clutch bearing)

- XSA-03211520 Idler Gear Assy.
(Gear w/ bushing, bolt)

Side Frame Bearings

- (After Serial #9212-08950)
- X06-108 Sealed Ball Bearing
(Requires qty. 4)
- (Before Serial #9212-08950)
- X06-346038 Thin Flanged Bushing
(Requires qty. 4)

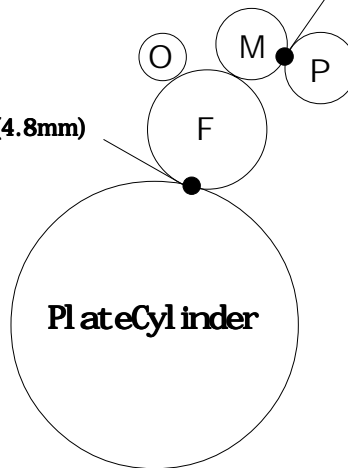
Miscellaneous

- XSA-9903 Metering Thumb Screw Assy.
(Thumb screw, ratchet gear, set screw)
- X09-0201 Compression Spring
- XSA-1102 Water Pan Assy.
(w/ bottle bracket & pan bolts)
- X99-28 Water Pan Hose
- XSA-9905 Water Bottle (w/ cap)
- X99-61 Wash Up Bottle
- X88-30 Installation Manual

FAX YOUR ORDER
TO ACCEL TOLL FREE!
1 (800) 365-6510

b. 5/32" (4mm) - 3/16" (4.8mm)

a. 5/32" (4mm) - 3/16" (4.8mm)



Adjustments
a. Metering to Pan
b. Form to Plate

Roller Description
P = Pan, Soft
M = Metering, Hard
O = Oscillator, Hard
F = Form, Soft