

MULTI 1360 / 1650

Frequently Used Part Numbers

Rollers

All units now have a soft rubber pan roller and a hard rubber metering roller. Old style rollers (hard pan and soft metering) are no longer available.

- X07-0115A Form Roller, Soft
- X07-0314NS Pan Roller, Soft
- X07-0414A Oscillator Roller, Hard
- XSA-070215NS Metering Roller Assy., Hard (Roller, shaft, clip, collar)
- XSA-070508A Intermed. Assy., Soft (Roller, shaft, clip, collar, roll pin)

Side Frame Assemblies

- XSA-011010O OPS Side Frame w/ bearings
- XSA-011010N NOPS Side Frame w/ bearings

Gears

- XSA-03300540 Form Gear Assy. (Gear w/ clutch bearing)
- XSA-03300527 Pan Gear Assy. (Gear w/ clutch bearing)
- XSA-03300517U Upper Idler Gear Assy. (Gear w/ bushing, bolt)
- XSA-03300517L Lower Idler Gear Assy. (Gear, spool, bushing, bolt, washers)

Side Frame Bearings

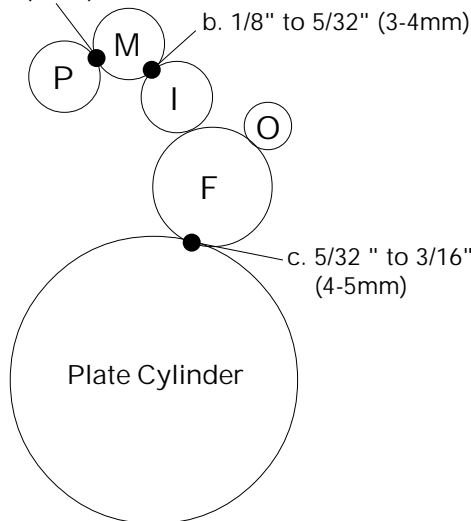
- (After serial number 9206-07319)  
X06-108 Sealed Ball Bearing (4 per dampener)
- (Before serial number 9206-07319)  
X06-346038 Thin Flanged Bushing (4 per dampener)

Miscellaneous

- XSA-9903 Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
- X11-17 Water Pan
- X99-28 Water Pan Hose
- XSA-9905 Water Bottle (w/ cap)
- X99-61 Wash Up Bottle
- X88-23 Installation Manual

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a. 3/16" (5mm)  
b. 1/8" to 5/32" (3-4mm)



Adjustments

- a. Metering to Pan
- b. Metering to Intermediate
- c. Form to Plate

Roller Description

- P = Pan, Soft
- M = Metering, Hard
- I = Intermediate, Soft
- O = Oscillator, Hard
- F = Form, Soft