

# HAMADA RS34 / VS34 Parent, DU34 Upper, Phase II

## Frequently Used Part Numbers

### Rollers

X07-0143	Form Roller, Soft
X07-0350	Pan Roller, Hard
X07-0444	Oscillator/Bridge Roller, Hard
XSA-070538	Metering Roller Assy., Soft (Roller, shaft, bearings, snap rings, roll pin)
XSA-070533	Lower Intermed. Roller Assy., Hard (Roller, shaft, bearings, snap rings, roll pin)

### Side Frames Assemblies

XSA-010153P	OPS Side Frame Assy. (Side frame w/bearings)
XSA-01053N	NOPS Side Frame Assy. (Side frame w/bearings)

### Gears

XSA-039901	Idler Gear Assy. (2 per damp.) (Gear, bearing, shoulder bolt)
XSA-03241530	Pan Drive Gear Assy. (Gear w/ clutch bearing)
XSA-03001	Form Drive Gear Assy. (Gear w/ clutch bearing)

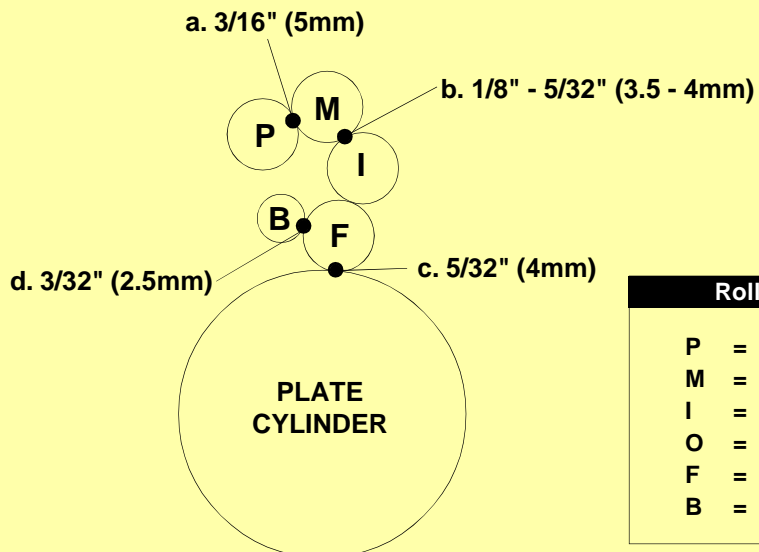
### Sealed Ball Bearings

X06-113	Sealed Ball Bearing, Side Frame (4 per dampener)
X06-101	Sealed Ball Bearing, Pivot (2 per dampener)

### Miscellaneous

XSA-9903	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
XSA-1148	Water Pan Assy. (w/ pan bolts)
X99-61	Wash Up Bottle
X88-104	Installation Manual

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Adjustments
a. Metering to Pan
b. Metering to Intermediate
c. Form to Plate
d. Bridge to Form

Roller Description
P = Pan, Hard
M = Metering, Soft
I = Intermediate, Soft
O = Oscillator, Hard
F = Form, Soft
B = Bridge, Hard