

# HAMADA 555 OLD STYLE SATELLITE

## Frequently Used Part Numbers

### Rollers

All units after serial #9012-03267 have a soft rubber pan roller and a hard metering roller. Units with previous serial numbers must be upgraded.

- X07-0119 Form Roller, Soft
- X07-0312NS Pan Roller, Soft
- X07-0412 Oscillator Roller, Hard
- XSA-070213NS Metering Roller Assy., Hard  
(Roller, shaft, E-clips)

### Side Frame Assemblies

- XSA-010113 OPS Side Frame Assy.  
(Side frame w/ bearings)
- XSA-010114 NOPS Side Frame Assy.  
(Side frame w/ bearings)

### Gears

- XSA-03211538 Form Gear Assy.  
(Gear w/ clutch bearing)
- XSA-03211530 Pan Gear Assy.  
(Gear w/ clutch bearing)
- XSA-032115HM Idler Gear Assy.  
(Gear, bearing, shoulder bolt)

### Bearings

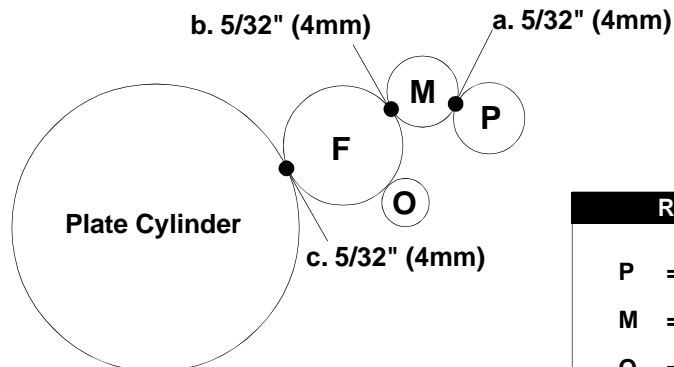
(After serial #9111-08613)  
X06-108 Sealed Ball Bearing, Side Frame  
(4 per dampener)

(Before serial #9111-08613)  
X06-346038 Thin Flanged Bushing  
(4 per dampener)

### Miscellaneous

- XSA-9999 Metering Thumb Screw Assy.  
(Thumb screw, ratchet gear, set screw)
- XSA-1119 Water Pan Assy.  
(w/ pan bolts)
- X99-61 Wash Up Bottle
- X88-26 Installation Manual

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#### Adjustments

- a. Metering to Pan
- b. Form to Metering
- c. Form to Plate

#### Roller Description

- P = Pan, Soft
- M = Metering, Hard
- O = Oscillator, Hard
- F = Form, Soft